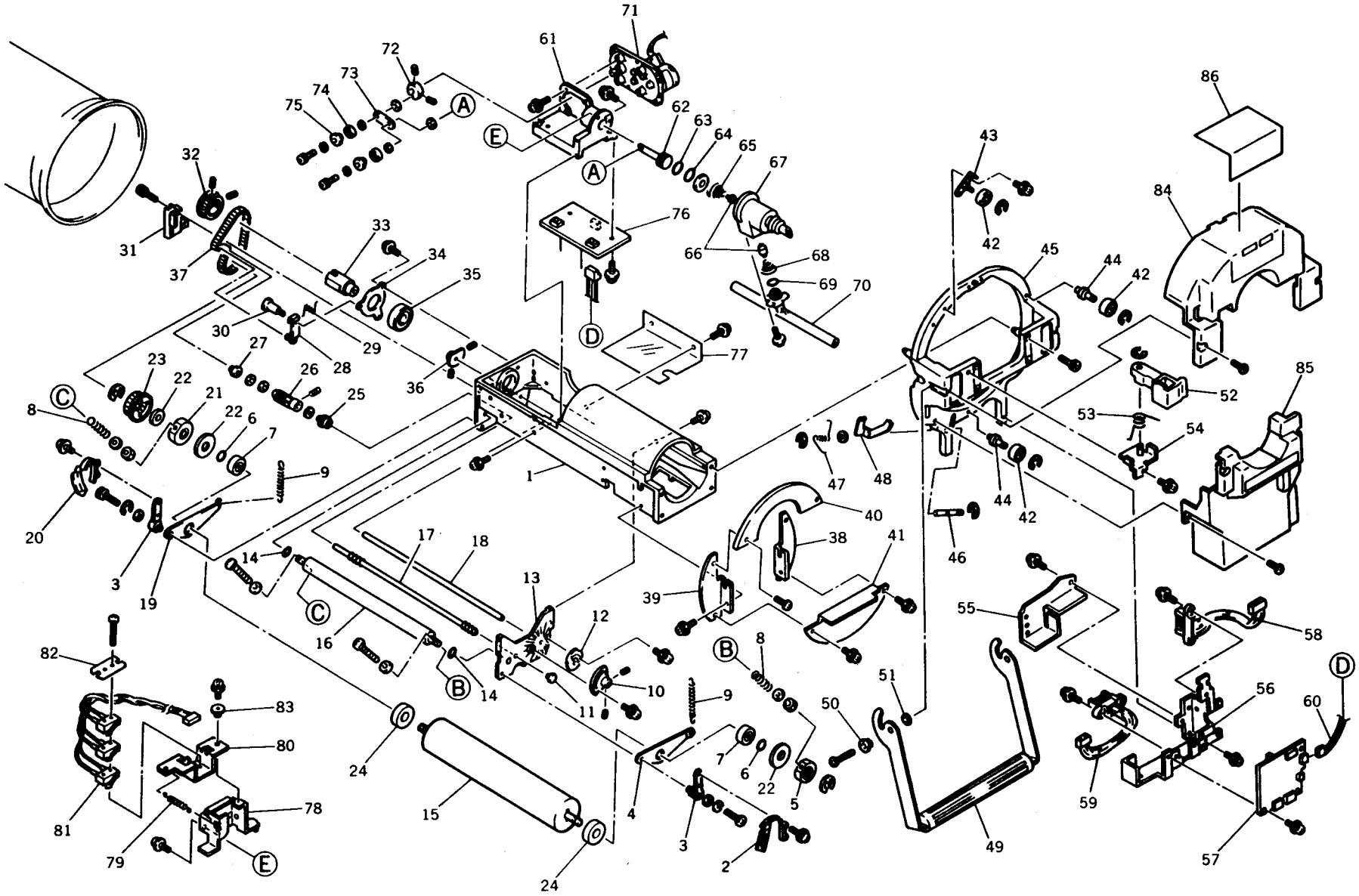
Fig. 11 SQUEEGEE-INK PUMP UNIT AREA (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-92231-000	Unit/Squeegee III; OW		
1	017-12101-403	*Squeegee Stay; OW	1	
2	000-02254-506	*Ink Blocking Plate (Front)	1	
3	002-12219-002	*Adj. Boss; Ink Blocking	2	
4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
5	014-12227-103	*Reverse Rotation Stopper AII	1	
6	640-60080-001	*O Ring; P8-1.9	2	
7	601-10192-005	*Bearing; 6800ZZ	2	
8	000-02211-009	*Spring; Squeegee Gap	2	
9	002-12234-001	*Spring; Adj. Plate (Front)	2	
10	002-12213-101	*Sector Adjustor; Squeegee	1	
11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
12	002-12209-007	*Adj. Collar A; Squeegee	1	
13	017-12105-204	*Side Frame; Squeegee; OW	1	
14	640-60140-012	*O Ring; P14-2.4	2	
15	017-12111-409	*Squeegee Roller; OW	1	
16	017-12114-203	*Doctor Roller II; OW	1	
17	017-12121-005	*Drive Shaft; Squeegee; OW	1	
18	017-12123-008	*Adj. Shaft; Squeegee; OW	1	
19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
20	000-02255-502	*Ink Blocking Plate (Back)	1	
21	017-12115-005	*Reverse Rotation Stopper B	1	
22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
23	011-12205-000	*Pulley; Squeegee Roller	1	
24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
28	002-12229-105	*Tensioner; Squeegee	1	
29	002-12233-005	*Spring; Tensioner; Squeegee	1	
30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
31	017-12122-001	*Shaft Support; Squeegee	1	
	017-12124-403	*Ass'y; Shaft Joint	1	
32	019-12212-005	**Pulley; Main Shaft	1	
33		**Shaft Joint	1	
34		**Bearing Holder A; Squeegee	1	
35		**Bearing; 6202ZZ	1	
36	002-12210-005	*Adj. Collar B; Squeegee	1	
37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
38	011-12222-304	Bracket R; Drum Cover F	1	
39	011-12223-300	Bracket L; Drum Cover F	1	
40	011-12213-100	Drum Cover F (Upper)	1	
41	011-12224-005	Drum Cover F (Lower)	1	
	017-92300-002	Unit/Drum Frame		
42	000-01169-106	*Support Roller; Drum	3	
43	002-12410-004	*Adj. Plate; Support Roller	1	
44	002-12409-103	*Support Shaft; Support Roller	2	
45	017-12201-408	*Frame; Drum	1	
46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
47	019-12307-006	*Spring; Locking Plate; Drum	1	
48	019-12314-002	*Locking Plate II; Drum	1	
49	017-12216-103	*Drum Lever	1	
50	002-12407-003	*Boss A; Drum Lever	2	
51	002-12418-102	*Spacer; Drum Lever	2	
52	014-12295-001	Lever; Bottle Stopper	1	
53	014-12297-004	Spring; Stopper Lever	1	
54	017-12211-004	Bracket; Stopper Lever	1	
55	017-12213-007	Inner Cover; Drum	1	
56	017-22301-001	Bracket II; Drum Control PCB2	1	
57	019-51005-009	Drum Control PCB2	1	
58	017-55028-106	Wire Harness; Drum (R)	1	
59	017-55029-005	Wire Harness; Drum (L)	1	
60	019-55010-104	Wire Harness; Drum Inner	1	
	017-92220-009	Unit/Ink Pump		
61	002-12303-305	*Bracket; Inking Motor	1	
62	002-12304-107	*Piston Inking Pump	1	
63	640-60140-012	*O Ring; P14-2.4	1	
64	640-60220-024	*O Ring; P22-2.4	1	
65	000-07119-100	*Coil Spring; Inking Pump	1	
66	011-12151-008	*Valve; Inking Pump	2	

No.	Part No.	Part Name	Q'ty	Remark
67	011-12201-200	*Inking Pump Body	1	
68	011-12147-108	*Coil Spring; Inking Pump; RC	1	
69	640-60100-118	*O Ring; P10A-2.4	1	
70	011-12153-000	*Ink Distributor II	1	
71	017-65016-300	*Inking Motor	1	
72	002-12307-203	*Linking Disc; Inking Pump	1	
73	002-12308-013	*Linking Plate; Inking Pump	1	
74	002-12309-001	*Collar; Inking Pump	2	
75	002-12310-107	*Collar Holder; Inking Pump	2	
76	017-60020-300	Drum PCB	1	
	484-00000-800	*Pilot Lamp	1	
77	017-12215-000	PCB Cover; Drum	1	
78	017-22206-009	Bracket; Bottle SW	1	
79	019-12211-009	Spring; Bottle SW	1	
	019-92230-009	Bottle Set SW Ass'y		
80	019-12209-004	*Holder; Bottle SW	1	
81	019-60010-104	*Bottle Set SW	1	
82	019-12210-002	*Set Plate; Bottle SW	1	
83	011-12218-005	Boss; Bottle Set SW	1	
84	019-12302-101	Drum Cover (Upper)	1	
85	019-12303-108	Drum Cover (Lower)	1	
86	550-20981-104	Seal; Ink (Black)	1	
86	550-20982-100	Seal; Ink (Black); Pic.	1	
	550-21293-007	Color Seal Set		
		*Seal; Ink (Blue)	1	
		*Seal; Ink (Red)	1	
		*Seal; Ink (Yellow)	1	
		*Seal; Ink (Brown)	1	
		*Seal; Ink (Green)	1	
		*Seal; Ink (Marine Red)	1	
		*Seal; Ink (Bright Red)	1	
		*Seal; Ink (Purple)	1	
		*Seal; Ink (Federal Blue)	1	
		*Seal; Ink (Medium Blue)	1	
		*Seal; Ink (Grey)	1	

No.	Part No.	Part Name	Q'ty	Remark
		*Seal; Ink (Light Grey)	1	
		*Seal; Ink (Teal)	1	
		*Seal; Ink (Burgundy)	1	
		*Seal; Ink (Fluorescent Pink)	1	
		*Seal; Ink (Fluorescent Orange)	1	